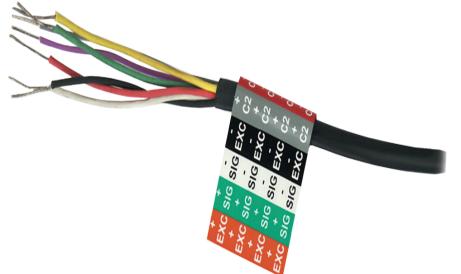


Applications

PROCESS WEIGHING

- Batching/Blending
- Filling/Dispensing
- Level-by-Weight
- Check Weighing

C2[®] Cable & C2 Tray Cable



Features

C2[®] Electronic Calibration





INTEGRATED TECHNICIAN® (IT)

 Weighing system monitoring and troubleshooting



Hardy High Performance C2[®] Cable

C2® electronic calibration reduces the risk of accidents or contamination from test weights Hardy C2® or C2® Tray certified cable has been designed specifically for the electrically and mechanically harsh environments found in Process Weighing applications. While many process variables are transmitted at a 0-10 volt or 4-20 milliamp level, signals from load or force sensors are typically one thousand times smaller, or 0-0.010 volts. A ten pound change on a 100,000 pound scale would correspond to a signal change of 0.000001 volts (1 micro volt). Therefore, cabling must protect against electrical noise common in the plant environment.

For continued high performance, it is imperative that moisture not enter the cable as it would increase capacitance and allow coupling of voltage from the excitation wires to the signal wires. The coupling of voltage causes "drifting" weight indications. Use of improper cable between even the finest load sensors and instrumentation will yield poor weighing results. The costs and time delays of removing and replacing improper weighing system cable are prohibitive. To insure an effective weighing system, always specify Hardy C2 or C2 Tray Certified Cable.

Weighing systems with C2 load points, instruments, junction boxes and C2 cable support INTEGRATED TECHNICIAN (IT) complete weighing system monitoring and troubleshooting.

Calibration Using C2® Cable

A Hardy C2 system includes load points, junction box, cabling and instrumentation. Working together, the system is designed to make calibration easier than ever before. Upon installation or re-calibration, your Hardy instrument automatically searches for C2 certified load points and records their performance characteristics.

All that's left is to verify your scale. Entering a reference point is all that's needed to bring your system on-line within seconds. This is done by carefully distributing one or two small weights (25 to 100 lbs.) on to the scale so they are shared by all the load sensors. The scale reading should equal the value of the test weight/s applied. Remove the weight/s and the scale reading should return to its original value. If both of these are true then the scale is calibrated, verified and ready for use. If the values are not true, then there are mechanical problems with the scale that need to be corrected.

C2 Tray cable can be installed in cable trays, raceways, or even outdoors. It is designed to be resistant to sunlight, heat, moisture, and weathering, and is also tested to meet flammability standards. Tray cable is often exposed and can be used in wet, dry, indoor, and outdoor environments, with or without a shield.

COMPONENTS TO COMPLETE YOUR HARDY SYSTEM

Hardy Bench Scales, Floor Scales and Load Points

Hardy carries a wide variety of strain gauge load points, scales and instruments to accommodate your application requirements.



Allen-Bradley[®] Compatible Plug-in Weigh Scale Modules







$C2^{\mathbb{R}}$ Cable Specifications

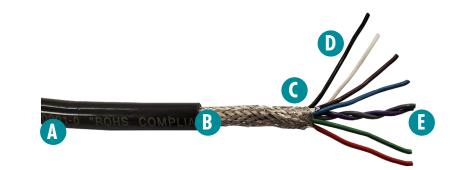
- Eight, 22 AWG Conductors In a 0.40" Diameter Shielded Cable.
 - Vinyl Outer Jacket Rated At 105 Degrees C, Meeting MIL-I-631 Class F.
- 36 AWĞ, Braided Tinned Copper Shield, Meeting MIL-C-7078.
- Mylar Barrier Tape Wrap Meeting MIL-I-631.
- Twisted Pair Color Coded as Gray and Violet.
- Individual Conductors Color Coded Green, Blue, Red, White, Brown, Black.
- Wire To Wire Insulation Resistance Minimum 2,500 Ohms 50 VDC.
- Óperationally Tested For Lengths Up To 1,000 Ft.Without Intrinsic Safety Barriers And 250 Feet With Intrinsic Safety Barriers.

Additional C2[®] Tray Cable Specs

- UL PLTC-ER Power Limited Tray Cable Exposed Run
- CL2 and CL3 Commercial
- Direct Burial DIR BUR
- Kevlar Core
- Length Marking in FT
- Sunlight and Oil Resistant SUN/OIL
- VW-1 and FT4 Vertical Flame Resistant

Sales Part Numbers

C2 Cable C2 TRAY



The thick (0.060") outer jacket protects signal leads from minor nicks and cuts, and helps keep moisture and contaminants out. The vinyl material used is flexible for conduit bends and slides more easily in long conduit runs. Additionally, this material resists many corrosive substances.

line and all other load points.

+ Excitation

+ Sense

+ Signal

- Sianal

- Sense

+0.02

C2

- Excitation

Recommended wiring for color code cabling between the junction box and instrumentation when using ADVANTAGE™

Red

Blue

Green

White

Brown

Black

Gray

Violet

B A 36 gauge braided tinned copper shield provides better than 85% coverage and tight braid angles to reduce the chance of outside electrical noise reaching the signal leads. Unlike other process measurements, incremental changes in weight correspond to signal changes typically in the range of 0.0000001 volts (0.1 micro volt). Without proper shielding, common plant electrical noise can cause fluctuation and incorrect weight readings.

- A mylar barrier reduces the chance of moisture reaching the signal lea ds should the cable be nicked. Moisture between signal leads increases the capacitance between signals and results in cross coupling of voltages and incorrect weight readings.
- **D** The 22 gauge wire is stranded for reliability in bends and is color coded for easy installation.
- Two wires make up a twisted pair to reduce capacitance for C2 signals and provide a constant cable impedance.



Hardy Process Solutions

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